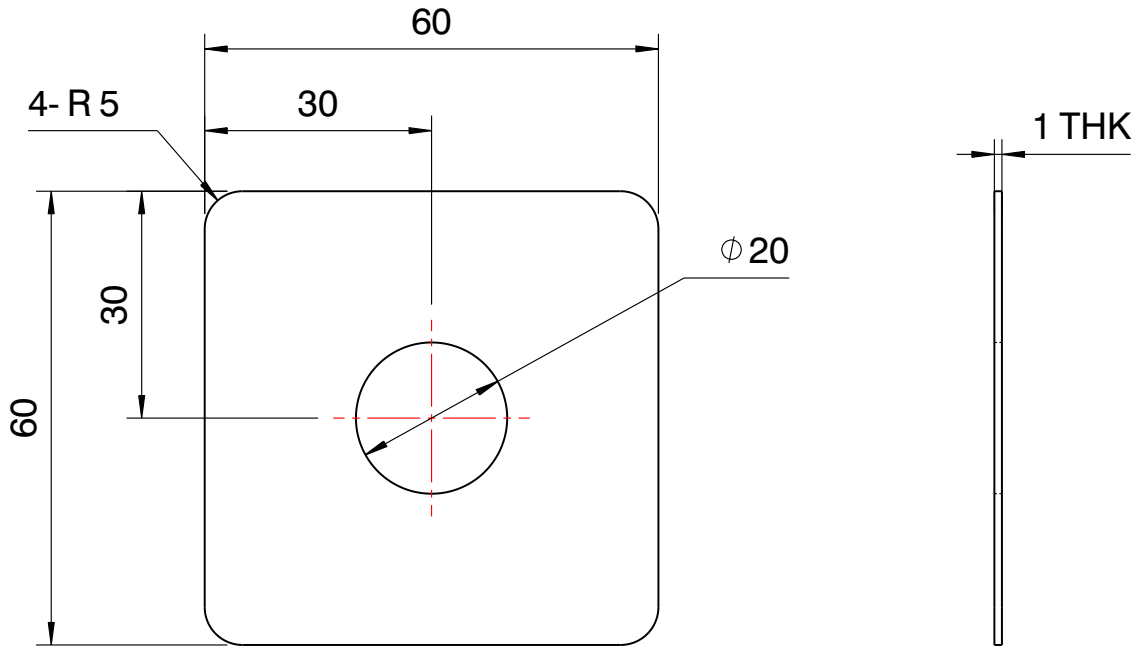
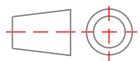


MACHINING DEVIATIONS FOR LINEAR DIMENSIONS CLASS - MEDIUM	RANGE	0.5 - 3	3 - 6	6 - 30	30 - 120	120 - 400	400 - 1000	1000 - 2000	2000 - 4000
	TOLERANCE	±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2
GENERAL TOLERANCES FOR LINEAR & ANGULAR DIMENSION SHALL BE AS PER ISO 2768-1					GENERAL GEOMETRICAL TOLERANCES SHALL BE AS PER ISO 2768-2				
GENERAL TOLERANCES FOR WELDED STRUCTURE SHALL BE AS PER ISO 13920					VALUES OF SURFACE TEXTURE SHALL BE AS PER ISO 1302.				
WELDING SHALL BE CARRIED OUT AS PER EN 15085-3		WELDING PROCESS SHALL BE AS PER EN ISO-4063				STATUS:	MOCK-UP/PROTO/PRODUCTION		
WELDING SYMBOLS SHALL BE AS PER EN ISO-2553		WELDING POSITIONS SHALL BE AS PER EN ISO 6947							
QUALITY LEVELS FOR IMPERFECTIONS IN FUSION WELDED JOINTS SHALL BE AS PER EN ISO 5817									
WELD JOINT PREPARATIONS SHALL BE AS PER EN ISO 9692 & EN 15085-3				INSPECTION & TESTING OF WELDED JOINTS SHALL BE AS PER EN 15085-5					



1. ALL DIMENSIONS ARE IN mm.
2. REMOVE ALL SHARP EDGES AND BURRS.

UN CONTROLLED

		----								60x60x1THK					
SL.No.	QTY	PART / STOCK No.				DESCRIPTION				SIZE (mm)		COMPANY STD./I.S		Wt. (Kg)	
												MATERIAL			
						PRODUCT	TRAIN B28								
						REF DRG									
						MATERIAL	SUS 304L / AISI 304L								
						HEAT TREAT.		APPD	KRISHNA PRASAD		10.03.26				
						SURFACE TREAT.		REVD	KRISHNA PRASAD		10.03.26				
						TITLE	SS SHIM		CHKD	SANTOSH KUMAR		10.03.26			
						DRWN			ARTI KUMARI		10.03.26				
						SCALE					SHEET	Wt.(kg)			
						1:1					1 OF 1	0.03			
ALT.No.	ECN No./CHANGES				DATE	BY	CHKD	APPD	DRG No.		845-16142		ALT		
								BANGALORE COMPLEX							